

AERODYNAMIC SEPARATORS

ASM TECHNOLOGY SP. Z O.O.

We offer specialized cleaning equipment for seed cleaning - aerodynamic separators. made by ASM. They use patented technology for cleaning and segregating the start ing material based on specific weight, with the help of air streams. ASM separators can be used for cleaning, moisture reduction and raw material calibration.

SCIENTIFIC AND PRODUCTION COMPANY ASM TECHNOLOGY

This is a new brand on the European map of the agricultural and food industry machinery manufacturers. Based on many years of experience, we offer you modern, high performance grain cleaning and packaging machines. Specialist, precise production takes place wholly in Poland, providing you with access to modern and effective solutions in the field of cleaning and processing seeds of grains, leguminous and oil plants.

ASM SEPARATORS' UNIQUENESS

ASM separators are used to select healthy, high-quality seeds. They can work with any material (grains, grasses, leguminous and oil plants), regardless of its moisture content.

ASM separators work with loose material of any type and humidity in four modes:

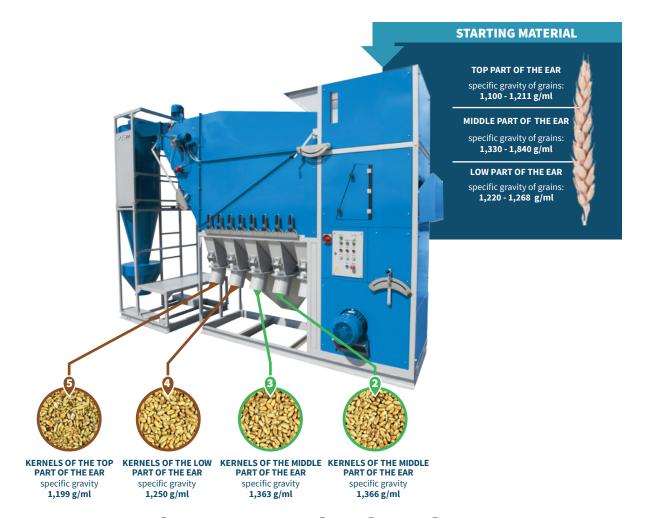
- drying,
- preliminary cleaning,
- proper cleaning,
- calibration (separation) according to the specific weight.

ASM's high-capacity separators (up to $100 \, t/h$) and low energy consumption (from 2 kW/h) enable the moisture content of the raw material to be reduced by using air, with an efficiency of 1.5% to 2.0% per cycle. At the same time, they remove biological contaminants (fungi, bugs, beetles) and reduce the costs of further seed storage.

TECHNOLOGY

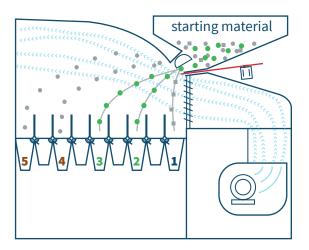
ASM separators sort seeds basing on specific weight. Our technology can be successfully used in:

- agriculture when cleaning seed, it allows for selecting the most biologically valuable seeds, which translates into an increase in yields of up to 40%!
- storage the pre-cleaning mode allows the grain to be prepared for storage and the lowering function allows the moisture content of the grain to be reduced to ensure the right conditions for storage.
- processing industry numerous separator operation modes allow for effective cleaning of various types of raw material for the needs of mills, granaries, feed rooms, oil mills, distilleries, breweries, food industry plants and others.



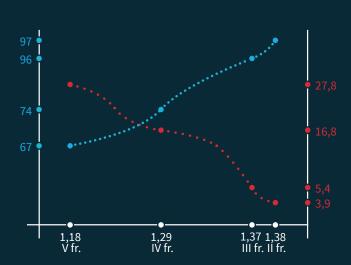
THE WAY SEPARATORS WORK

SEED CALIBRATION BASING ON SPECIFIC WEIGHT



The ASM aerodynamic separator separates any material of a certain density with a high accuracy of +/- 3%. More precisely - heavy seeds reach 2-3 fractions, and light, thin and damaged up to 4-5 fractions. The contaminants are separated in 1 fraction (eg. stones) or using a cyclone (dust).

SEED SEPARATION AND REMOVAL OF INFECTED MATERIAL*



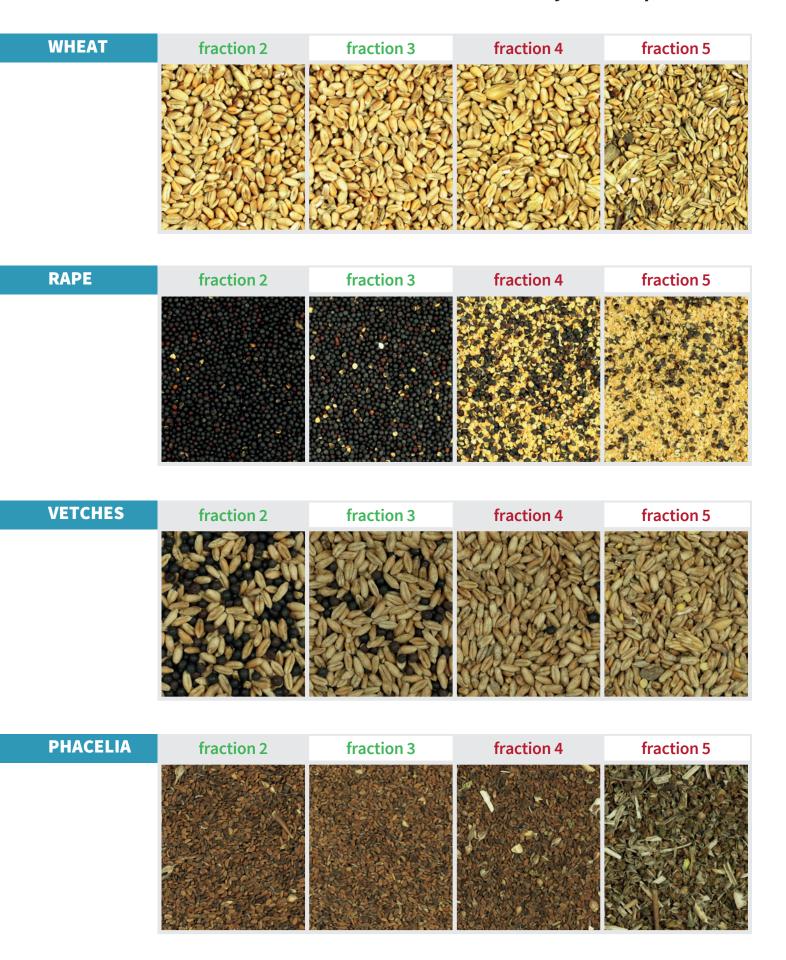
ASM separators are also used at the pretreatment stage to reduce the risk of seed infection.

*applicable to wheat, the starting material consisted in 19% of infected seeds

Legend:

- Specific gravity
- Total infectioning
- Germinating ability

The technology of precise segregation of the starting material based on the specific weight, in case of seeds gives very good results, allowing to extract biologically valuable seed material. This translates into an increase in yields of up to 40%.





CLEANING RESULTS

The separator handles different types of raw material very well.

Examples of pre-cleaning:

WHEAT						
RAW MATERIAL	Fraction 1	Fraction 2	Fraction 3	Fraction 4	Fraction 5	Cyclone
100%	0,42%	16,39%	59,24%	20,38%	3,15%	0,42%
		WI	EIGHT OF 1000 SEE	DS (GRAMS)		
33,20	-	39,08	34,42	28,00	18,72	-
TO RAW MATERIAL	-	117,7%	103,7%	84,3%	56,4%	-

RYE						
RAW MATERIAL	Fraction 1	Fraction 2	Fraction 3	Fraction 4	Fraction 5	Cyclone
100%	0,62%	38,97%	48,45%	10,72%	1,03%	0,21%
		W	EIGHT OF 1000 SEE	DS (GRAMS)		
33,62	-	35,68	34,44	29,48	21,00	-
TO RAW MATERIAL	-	106,1%	102,4%	87,7%	62,5%	-

BARLEY						
RAW MATERIAL	Fraction 1	Fraction 2	Fraction 3	Fraction 4	Fraction 5	Cyclone
100%	0,36%	19,13%	21,31%	33,15%	25,50%	0,55%
		W	EIGHT OF 1000 SEE	DS (GRAMS)		
47,42	-	52,80	49,62	42,38	39,08	-
TO RAW MATERIAL	-	111,3%	104,6%	89,4%	82,4%	-

OAT						
RAW MATERIAL	Fraction 1	Fraction 2	Fraction 3	Fraction 4	Fraction 5	Cyclone
100%	0,75%	36,91%	30,42%	18,45%	12,97%	0,50%
		W	EIGHT OF 1000 SEE	DS (GRAMS)		
33,62	-	41,26	43,40	31,38	23,88	-
TO RAW MATERIAL	-	110,4%	116,2%	84,0%	63,9%	-

CORN							
RAW MATERIAL	Fraction 1	Fraction 2	Fraction 3	Fraction 4	Fraction 5	Cyclone	
	WEIGHT OF 1000 SEEDS (GRAMS)						
291,08	330,10	328,88	314,08	263,10	154,06	-	
TO RAW MATERIAL	113,4%	113,0%	107,9%	90,4%	52,9%	-	

THE EFFECTS OF PRECISION CLEANING

	WHEAT		
		Raw material	Fraction 2
C	LEARANCE	97,4%	99,6%
G	ERMINATION CAPACITY	87%	87%
G	ERMINATION ENERGY	71%	83%

RYE		
	Raw material	Fraction 2
CLEARANCE	98,5%	99,6%
GERMINATION CAPACITY	90%	96%
GERMINATION ENERGY	89%	96%

BARLEY		
	Raw material	Fraction 2
CLEARANCE	92,2%	96,6%
GERMINATION CAPACITY	92%	92%
GERMINATION ENERGY	85%	90%

OAT		
	Raw material	Fraction 2
CLEARANCE	96,1%	98,7%
GERMINATION CAPACITY	86%	89%
GERMINATION ENERGY	66%	89%

EXAMPLES OF SEPARATION

WHITE MUSTARD				
	Raw materia	al II	Ш	IV
Cleanliness	97,5%	99,5%	98,8%	88,9%
Organic impurities	0,6%	0,2%	0,7%	8,4%
Weeds	1,5%	0,0%	0,1%	1,2%
Foreign crops	0,4%	0,3%	0,4%	1,5%
Total	100%	100%	100%	100%

QUINTUS WHEAT		
	Raw material	Ш
Cleanliness	76,6%	96,5%
Organic impurities	23,0%	3,5%
Weeds	0,2%	0,0%
Foreign crops	0,2%	0,0%
Total	100%	100%

OIL RADISH					
	Raw materia	l II	Ш	IV	V
Cleanliness	96,3%	98,6%	96,5%	84,8%	55,5%
Organic impurities	2,0%	1,2%	3,1%	10,3%	11,3%
Weeds	1,5%	0,0%	0,3%	4,8%	33,0%
Foreign crops	0,2%	0,2%	0,1%	0,1%	0,2%
Total	100%	100%	100%	100%	100%

HIGH PERFORMANCE



Preliminary cleaning (up to t/h)	7
Proper cleaning (up to t/h)	5
Calibration (separation) (up to t/h)	2
Dimention (length/width/hight mm)	2490/735/1830
Weight (kg)	260

Power (kW)	2,45
$\textbf{Voltage}\;(\vee)$	230
Regulator engine speed	YES
Cyclone	NO



Preliminary cleaning (up to t/h)	7
Proper cleaning (up to t/h)	5
$\textbf{Calibration (separation)} \; (\text{up to } t/\text{h})$	2
Dimention (length/width/hight mm)	2800/735/1830
Weight (kg)	370

Power (kW)	3,00
Voltage (V)	230
Regulator engine speed	YES
Cyclone	YES

LOW ENERGY CONSUMPTION

SEPARATOR ASM-100i



Preliminary cleaning (up to t/h)	20
Proper cleaning (up to t/h)	10
Calibration (separation) (up to t/h)	5
Dimention (length/width/hight mm)	3540/1010/2185
Weight (kg)	560

Power (kW)	7,87
$\textbf{Voltage}\;(\forall)$	400
Regulator engine speed	YES
Cyclone	NO

SEPARATOR ASM-101



Preliminary cleaning (up to t/h)	20
Proper cleaning (up to t/h)	10
Calibration (separation) (up to t/h)	5
Dimention (length/width/hight mm)	4165/1140/2545
Weight (kg)	830

Power (kW)	9,74
Voltage (V)	400
Regulator engine speed	NO
Cyclone	YES

HIGH PERFORMANCE

SEPARATOR ASM-301



Preliminary cleaning (up to t/h)	50
Proper cleaning (up to t/h)	30
Calibration (separation) (up to t/h)	15
Dimention (length/width/hight mm)	4650/1463/3335
Weight (kg)	1390

Power (kW)	15,55
$\textbf{Voltage} \; (\lor)$	400
Regulator engine speed	NO
Cyclone	YES

SEPARATOR ASM-601i



Preliminary cleaning (up to t/h)	100
Proper cleaning (up to t/h)	60
Calibration (separation) (up to t/h)	30
Dimention (length/width/hight mm)	4548/3635/3422
Weight (kg)	3600

Power (kW)	31,96
$\textbf{Voltage}\;(\forall)$	400
Regulator engine speed	YES
Cyclone	YES



DISTRIBUTION

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